

Price list for the grinding of machine tool assemblies LLC Concern "INMASH"

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Approved by

General Director

_____ D.S. Oreshin

No.	Machine model	Part name	Price, rub with VAT
Screw-cutting lathe			
1	1K62, TS-75, 16B16T1, 1V340FZ, B16D25, 16K20, 1V62G, 16A20FZ	Bed	35,000
		Lower support carriage	20000
		Cross skids	3,500
2	1M63, 1N983, SA564, 16K30FZ, RT717, FT11	Bed	40,000
		Lower support carriage	25,000
		Cross skids	6,000
		Upper support carriage	8,000
Milling machines			
3	6R10, 6R11, 6R12, 6R13, VM127	Column	25,000
	6T10, 6T12, 6T13, GF2171	Skids	20000
	6T80SH, 6T82SH, 6P82SH	Table	20000
Slotting machines			
4	7D430, 7403, 7D450, 7310	Bed	19,000
		Lower skids	38,000
		Upper skids	26,000
		Table	15,000
		Crawler bed	17,000
		Sliding member	17,000
Drilling machines			
5	2H125, 2H135, 2H150 and their analogues	Column	15,000
		Gearbox	12,000
		Table	17,000

- Discounts for regular grinding orders.
- Terms of work execution from 7 to 30 business days (depending on complexity)
- We restore the geometric parameters of machine tools (grinding, adjusting the clamping plates, making and adjusting wedges, restoring the perpendicularity of the carriage of the lower support, replacing screws and nuts + adjusting the alignment, boring the tailstock and replacing the quill, grinding the spindle, restoring the alignment of the head and tailstock and etc.)
- The cost of work on the restoration of geometric parameters is determined according to the customer's specifications.